GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-403 WP1925

Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-403 WP1925 Wrought Austenitic Stainless Steel Piping Fittings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel and Pipe

Chemical Composition		
Carbon	C %	0.020 max.
Manganese	Mn %	1.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	0.500 max.
Nickel	Ni %	24.000 - 26.000
Chromium	Cr %	19.000 - 21.000
Molybdenum	Mo %	6.000 - 7.000
Nitrogen	N %	0.100 - 0.200
Copper	Cu %	0.800 - 1.500
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	600 min.
Yield Strength in Mpa	295 min.
Elongation in %	-
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

www.gravitycastindia.com

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
N08925	UNS	USA	Steel
10250-4 1.4525	EN	European Union	Steel
10250-4 X 1 NiCrMoCuN 25 20 7	EN	European Union	Steel
10250-4 1.4529	EN	European Union	Steel
683-13 A-4	ISO	International	Steel
10088-2 1.4529	DIN	Germany	Steel
10088-3 X1NiCrMoCuN25-20-7	DIN	Germany	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.